

chp 30-31/0

44

Date: Tuesday, 10/30/2007 8:54:25 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 300 HOUR INSPECTION KIT
Job Number : 35419	
Estimate Number : 12945	
P.O. Number : <i>N/A</i>	Part Number : D205523023
This Issue : 10/30/2007 S.O. No. : <i>N/A</i>	Drawing Number : IIN D205-523 REV 0
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : 0
Previous Run : 33567	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 10/31/2007 Qty: 4 Um: Each
Checked & Approved By : <i>[Signature]</i> 07/10/30	
Comment : Est Rev: A New Issue 07-07-16 JLM	Verified by: EC

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Type labels per PPP D205-523-023 CHG 001 *[Signature]*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	MS21042L6	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Nut
Batch: *M104379* *[Signature]*

4.0	AN960JD616	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer
Batch: *M105125* *[Signature]*

5.0	D30121	Decal
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Decal
Batch: *B34021* *[Signature]*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Description :

6.0

D30123

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Decal

Batch: B34022

7.0

D30125

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Decal

Batch: B26223 7X B34023 1X

8.0

AN514A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Batch: M104547

9.0

AN960JD516

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Washer

Batch: M104156

10.0

MS21042L5

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

Batch: M104812

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-523-023

Location: _____

PPP Rev: _____

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 01/01/30
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 35419

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Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

DCA/10/130

Job Completion



u 07-10-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg



5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 35419

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Checked & Approved By	:  07 10 30		
Comment	: Est Rev:A New Issue 07-07-16 JLM	Verified by:	EC

Additional Product

Job Number:



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Comment: Type labels per PPP D205-523-023 CHG 001

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Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0	MS21042L6	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Nut
Batch:

REFERENCE ONLY

4.0	AN960JD616	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer
Batch:

5.0	D30121	Decal
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
Decal
Batch: